



SECTION 1: IDENTIFICATION

1.1. Product Identifier

Product Form: Mixture

Product Name: BIOLUBE #312

1.2. Intended Use of the Product

Use of the substance/mixture: Synthetic grinding fluid for the Woodworking industry

1.3. Name, Address, and Telephone of the Responsible Party

Company

Biolube

PO Box 9732

Fort Wayne, IN 46899

(260) 414-9633

www.biolube1.com

1.4. Emergency Telephone Number

Emergency Number : (260) 414-9633

SECTION 2: HAZARDS IDENTIFICATION

Hazard information reflects the classification of this mixture in its undiluted state. Hazards are reduced when mixture is diluted with water, as recommended.

2.1. Classification of the Substance or Mixture

Classification (GHS-US)

Skin Irrit. 2 H315

Eye Irrit. 2A H319

Full text of H-phrases: see section 16

2.2. Label Elements

GHS-US Labeling

Hazard Pictograms (GHS-US)



GHS07

Signal Word (GHS-US)

: Warning

Hazard Statements (GHS-US)

: H315 - Causes skin irritation.

H319 - Causes serious eye irritation.

Precautionary Statements (GHS-US)

: P261 - Avoid breathing vapors, mist, spray.

P264 - Wash hands, forearms, and other exposed areas thoroughly after handling.

P270 - Do not eat, drink or smoke when using this product.

P280 - Wear protective gloves, protective clothing, and eye protection.

P302+P352 - If on skin: Wash with plenty of water.

P305+P351+P338 - If in eyes: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing.

P321 - Specific treatment (see section 4 on this SDS).

P332+P313 - If skin irritation occurs: Get medical advice/attention.

P337+P313 - If eye irritation persists: Get medical advice/attention.

P362+P364 - Take off contaminated clothing and wash it before reuse.

P501 - Dispose of contents/container according to local, regional, national, and international regulations.

2.3. Other Hazards Exposure may aggravate those with pre-existing eye, skin, or respiratory conditions.

2.4. Unknown Acute Toxicity (GHS-US) 2.95 percent of the mixture consists of ingredient(s) of unknown acute toxicity.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substance Not applicable

3.2. Mixture

Name	Product Identifier	%	Classification (GHS-US)
Triethanolamine	(CAS No) 102-71-6	<8	Not classified

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Proprietary Chemical 1	(CAS No) Proprietary	<2	Skin Irrit. 2, H315 Eye Irrit. 2A, H319
Proprietary Chemical 2	(CAS No) Proprietary	<8	Skin Irrit. 2, H315 Eye Irrit. 2A, H319

The specific chemical identity and/or exact percentage of composition have been withheld as a trade secret [29 CFR 1910.1200].

Full text of H-phrases: see section 16

SECTION 4: FIRST AID MEASURES

4.1. Description of First Aid Measures

First-aid Measures General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

First-aid Measures After Inhalation: When symptoms occur: go into open air and ventilate suspected area. Obtain medical attention if breathing difficulty persists.

First-aid Measures After Skin Contact: Remove contaminated clothing. Rinse immediately with plenty of water (for at least 15 minutes). Wash contaminated clothing before reuse.

First-aid Measures After Eye Contact: Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do so. Continue rinsing. Obtain medical attention if irritation persists.

First-aid Measures After Ingestion: Rinse mouth. Do NOT induce vomiting. Obtain medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/Injuries: Causes skin and eye irritation.

Symptoms/Injuries After Inhalation: May cause respiratory irritation.

Symptoms/Injuries After Skin Contact: Redness, pain, swelling, itching, burning, dryness, and dermatitis.

Symptoms/Injuries After Eye Contact: Redness, pain, swelling, itching, burning, tearing, and blurred vision.

Symptoms/Injuries After Ingestion: Ingestion is likely to be harmful or have adverse effects.

Chronic Symptoms: None expected under normal conditions of use.

4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

SECTION 5: FIRE-FIGHTING MEASURES

5.1. Extinguishing Media

Suitable Extinguishing Media: Use extinguishing media appropriate for surrounding fire.

Unsuitable Extinguishing Media: Do not use a heavy water stream. Use of heavy stream of water may spread fire.

5.2. Special Hazards Arising From the Substance or Mixture

Fire Hazard: Not considered flammable but may burn at high temperatures.

Explosion Hazard: Product is not explosive.

Reactivity: Hazardous reactions are not expected to occur under normal conditions.

5.3. Advice for Firefighters

Precautionary Measures Fire: Exercise caution when fighting any chemical fire.

Firefighting Instructions: Use water spray or fog for cooling exposed containers.

Protection During Firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.

Other Information: Do not allow run-off from fire fighting to enter drains or water courses.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal Precautions, Protective Equipment and Emergency Procedures

General Measures: Do not breathe vapor, mist or spray. Avoid all contact with skin, eyes, or clothing.

6.1.1. For Non-emergency Personnel

Protective Equipment: Use appropriate personal protection equipment (PPE).

Emergency Procedures: Evacuate unnecessary personnel.

6.1.2. For Emergency Responders

Protective Equipment: Equip cleanup crew with proper protection.

Emergency Procedures: Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit.

6.2. Environmental Precautions Prevent entry to sewers and public waters. Avoid release to the environment.

6.3. Methods and Material for Containment and Cleaning Up

For Containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. As an immediate precautionary measure, isolate spill or leak area in all directions.

Methods for Cleaning Up: Clean up spills immediately and dispose of waste safely. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill.

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6.4. Reference to Other Sections

See Section 8, Exposure Controls and Personal Protection. See Section 13, Disposal Considerations.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for Safe Handling

Precautions for Safe Handling: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Handle empty containers with care because they may still present a hazard. Do not get in eyes, on skin, or on clothing. Do not breathe vapors, mist, spray.

Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures. Do not eat, drink or smoke when using this product.

7.2. Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures: Comply with applicable regulations.

Storage Conditions: Keep container closed when not in use. Store in a dry, cool place. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials. Store in original container or corrosive resistant and/or lined container.

Incompatible Products: Strong acids. Strong oxidizers.

7.3. Specific End Use(s) Synthetic grinding fluid for the woodworking industry.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control Parameters

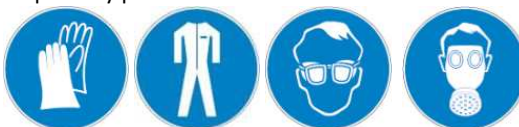
For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), NIOSH (REL), or OSHA (PEL).

Triethanolamine (102-71-6)		
USA ACGIH	ACGIH TWA (mg/m ³)	5 mg/m ³

8.2. Exposure Controls

Appropriate Engineering Controls : Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed.

Personal Protective Equipment : Gloves. Protective clothing. Protective goggles. Insufficient ventilation: wear respiratory protection.



Materials for Protective Clothing : Chemically resistant materials and fabrics.

Hand Protection : Wear protective gloves.

Eye Protection : Chemical safety goggles.

Skin and Body Protection : Wear suitable protective clothing.

Respiratory Protection : If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.

Other Information : When using, do not eat, drink or smoke.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on Basic Physical and Chemical Properties

Physical State	: Liquid
Appearance	: Blue/clear
Odor	: No data available
Odor Threshold	: No data available
pH @ 5%	: 9.2-9.7
Evaporation Rate	: No data available
Melting Point	: No data available
Freezing Point	: < 32 °F (0 °C)
Boiling Point	: > 212 °F (100 °C)
Flash Point	: No data available
Auto-ignition Temperature	: No data available
Decomposition Temperature	: No data available
Flammability (solid, gas)	: No data available

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Vapor Pressure	: No data available
Relative Vapor Density at 20 °C	: No data available
Specific Gravity	: 1.063
Solubility	: Complete
Partition Coefficient: N-Octanol/Water	: No data available
Viscosity	: No data available

9.2. Other Information VOC, As Per EPA Test 24 (ASTM D2369): 5.9%

SECTION 10: STABILITY AND REACTIVITY

- 10.1. **Reactivity:** Hazardous reactions are not expected to occur under normal conditions.
- 10.2. **Chemical Stability:** Stable under recommended handling and storage conditions (see section 7).
- 10.3. **Possibility of Hazardous Reactions:** Hazardous polymerization will not occur.
- 10.4. **Conditions to Avoid:** Direct sunlight, extremely high or low temperatures, and incompatible materials.
- 10.5. **Incompatible Materials:** Strong acids. Strong oxidizers.
- 10.6. **Hazardous Decomposition Products:** Thermal decomposition generates: Carbon oxides (CO, CO₂). Nitrogen oxides.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information On Toxicological Effects

Acute Toxicity: Not classified

Triethanolamine (102-71-6)	
LD50 Oral Rat	6400 mg/kg
LD50 Dermal Rabbit	> 2000 mg/kg
Proprietary Chemical 2	
LD50 Oral Rat	1009-3950 mg/kg
ATE (Dust/Mist)	0.37 mg/l/4h

Skin Corrosion/Irritation: Causes skin irritation. (pH: 9.2-9.7 @ 5%)

Serious Eye Damage/Irritation: Causes serious eye irritation. (pH: 9.2-9.7 @ 5%)

Respiratory or Skin Sensitization: Not classified.

Germ Cell Mutagenicity: Not classified

Carcinogenicity: Not classified

Triethanolamine (102-71-6)	
IARC group	3

Reproductive Toxicity: Not classified

Specific Target Organ Toxicity (Single Exposure): Not classified

Specific Target Organ Toxicity (Repeated Exposure): Not classified

Aspiration Hazard: Not classified

Symptoms/Injuries After Inhalation: May cause respiratory irritation.

Symptoms/Injuries After Skin Contact: Redness, pain, swelling, itching, burning, dryness, and dermatitis.

Symptoms/Injuries After Eye Contact: Redness, pain, swelling, itching, burning, tearing, and blurred vision.

Symptoms/Injuries After Ingestion: Ingestion is likely to be harmful or have adverse effects.

Chronic Symptoms: None expected under normal conditions of use.

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Ecology - General : Not established. An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

Triethanolamine (102-71-6)	
LC50 Fish 1	10600 - 13000 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])
LC 50 Fish 2	1000 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])
Proprietary Chemical 2	
EC50 Daphnia 1	10-100 mg/l

12.2. **Persistence and Degradability** Not established

12.3. **Bioaccumulative Potential** No established.

12.4. **Mobility in Soil** No additional information available

12.5. **Other Adverse Effects**

Other Information : Avoid release to the environment.

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SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste Disposal Recommendations: Dispose of contents/container in accordance with local, regional, national, and international regulations.

Additional Information: Container may remain hazardous when empty. Continue to observe all precautions.

Ecology – Waste Materials: Avoid release to the environment.

SECTION 14: TRANSPORT INFORMATION

14.1. In Accordance with DOT Not regulated for transport

14.2. In Accordance with IMDG Not regulated for transport

14.3. In Accordance with IATA Not regulated for transport

SECTION 15: REGULATORY INFORMATION

15.1 US Federal Regulations All ingredients are listed on the United States TSCA (Toxic Substances Control Act) inventory

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SARA Section 311/312 Hazard Classes	Immediate (acute) health hazard
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15.2 US State Regulations

Triethanolamine (102-71-6)

U.S. - Massachusetts - Right To Know List

U.S. - New Jersey - Right to Know Hazardous Substance List

U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Revision Date : 01/07/2016

Other Information : This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

GHS Full Text Phrases:

Eye Irrit. 2A	Serious eye damage/eye irritation Category 2A
Skin Irrit. 2	Skin corrosion/irritation Category 2
H315	Causes skin irritation
H319	Causes serious eye irritation

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

SDS US (GHS HazCom)